

Date: Friday, 06/02/2009 10:18:07 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PANEL  
 Job Number : 45588  
 Estimate Number : 13781  
 P.O. Number :  
 This Issue : 06/02/2009 S.O. No. :  
 Prsht Rev. : NC Part Number : D38913  
 First Issue : / / Type : SMALL /MED FAB Drawing Number : D3891 PROTOTYPE  
 Previous Run : 45498 Project Number : N/A  
 Material :  
 Due Date : 13/02/2009 Qty: 1 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A 09.02.04 new issue EC verified by:JLM

## Additional Product

Job Number:



PROTOTYPE

FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 MLEXS125F6002904 GE PLASTICS LEXAN SHEET



Comment: Qty.: 5.1815 sf(s)/Unit Total : 5.1815 sf(s)

GE PLASTICS LEXAN SHEET 0.125"

Batch: 109455 1B 9-2-6

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3891

Dwg Rev: PROTO

Prog Rev: TYPE

2- Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

N/A ENG PROTO

09.02.09



Date: Friday, 06/02/2009 10:18:07 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 45588

Part Number: D38913

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*WF*  
09-02-09  
00279A



# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D350-766

Job #: 00279A

Date: 09.02.06

Product Name: 350 Baggage Protectors

Requested By: CP

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3891-1	SF	PANEL, RH	09.02.06	N	ASAP	Need qty(1), per dxf	
1	D3891-3	SF	PANEL, LH	09.02.06	N	ASAP	Need qty(1), per dxf	

**Page 1 of 1**

## Prototype

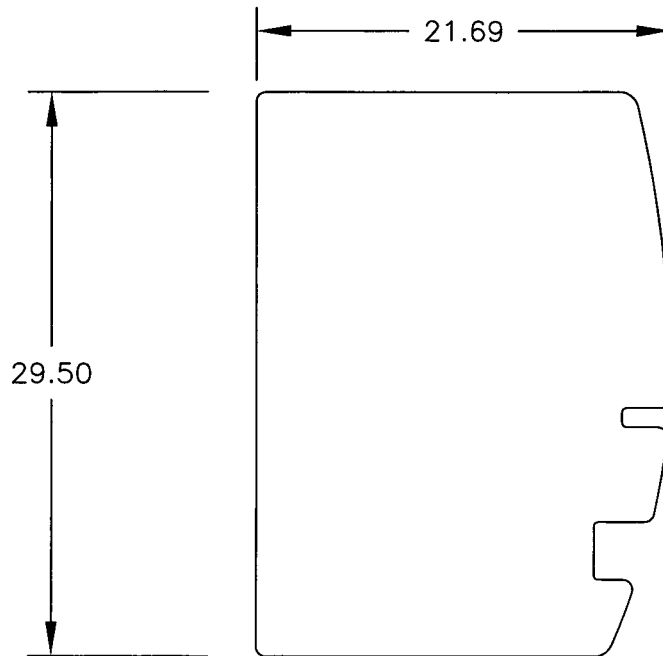
### Comments

05 02 06

**Approved**

DESIGN	DRAWN BY <i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3891	REV. A SHEET 1 OF 2
DATE 09.02.06	TITLE PANEL		SCALE NTS
A	09.02.06	NEW ISSUE	

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
*JP* 09.02.06



45586

D3891-1 PANEL, RH

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK  
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)  
MACHINE PER DWG FILE "D3891-1A.DXF"

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